

# **Blades & Cutting**

We offer a comprehensive range of the most popular diamond cutting blades manufactured to ensure product performance, durability & consistency.

performance reciprocating blades, jigsaw blades and replacement bandsaw blades.

In addition, we have a selection of high



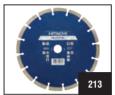
**Tile Cutting Blades** 



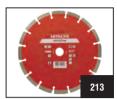
**Masonry Cutting Blades** 



Standard Universal Diamond Blades



Concrete Premium Diamond Blades



Abrasive Premium Diamond Blades



Tile Plus Diamond Blades



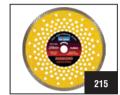
**Machine Cutting Blades** 



**Granite Cutting Blades** 



**Marble Cutting Blades** 



**Steel Cutting Blades** 



**Circular Saw Blades** 

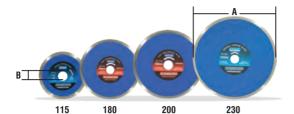
#### TILE CUTTING BLADE

- Continuous rim precision cutting blades for hard materials, ceramic tiles, quarry tiles, floor tiles, marble tiles, slate tiles and dense tiles
- Offering a fast smooth cutting action
- · Wet cutting only
- · The water flow cools the blade and helps remove slurry
- This blade range is particularly suitable when the application requires a smooth accurate edge



TILES/CERAMICS







Part No.	Part No. Type A B		B Arbour Hole	Segment Segment Height Thickness		Grade	Max Speed
BLY1000	LY1000 Tile 115 mm 22.23 mm		8 mm	2.0 mm	GP	13300 RPM/80M/s	
BLY1010	SLY1010 Tile 180 mm 25.4/22.23 m		25.4/22.23 mm	7 mm	2.2 mm	Pro	8600 RPM/80M/s
BLY1025 Tile 200 mm		25.4/22.23 mm	7 mm 2.4 mm		Pro	7600 RPM/80M/s	
BLY1050	Tile	230 mm	25.4/22.23 mm	7 mm	2.6 mm	GP	6600 RPM/80M/s





## fox tools

#### **MASONRY CUTTING BLADE**

**BLY1200/50** - For extensive range of materials including most types of concrete. General masonry products, stock paving bricks, some granites, most roofing tiles and hard sandstones.



CONCRETE

**BLY0800** - Suitable for abrasive materials including green concrete, breeze blocks, soft facing bricks, abrasive refractory materials, fire bricks, cellular concrete bricks, soft sandstone and other lightweight abrasive materials.

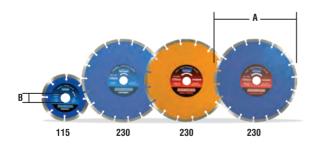


**BRICK** 

**BLY1255** - For hard non-abrasive materials, very hard concrete, Class A engineering bricks, 65-100 newton clay paviors, hard paving slabs, hard clay roof tiles, granite, hard slate, vitrified clay products.







Part No.	Туре	A Diameter	B Arbour Hole	_	Segment Thickness	Grade	Max Speed
BLY1200	Concrete	115 mm	22.23 mm	7 mm	2.0 mm	GP	13300 RPM/80M/s
BLY1250	Concrete	230 mm	22.23 mm	7 mm	2.6 mm	GP	6600 RPM/80M/s
BLY0800	Stock Brick	230 mm	22.23 mm	7 mm	2.6 mm	Pro	6600 RPM/80M/s
BLY1255	A-Grade	230 mm	22.23 mm	7 mm	2.6 mm	Pro	6600 RPM/80M/s





### **DIAMOND BLADE**

- · Universal green blade
- Sintered Segmented Rim
- All purpose for a variety of materials



Part No.

HTC752801

HTC752802

HTC752805



Diameter

115 mm

125 mm

230 mm



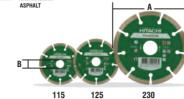














# HITACHI POWER TOOLS

#### **DIAMOND BLADE**

- · Concrete premium
- Laser welded
- For hard materials like concrete, hard bricks, granite etc.

Diameter

230 mm

300 mm

350 mm



Part No.

HTC752855

HTC752858

HTC752860

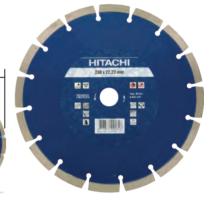




wet dry



230



HITACHI

## **DIAMOND BLADE**

- Abrasive premium
- Laser welded
- For abrasive materials like green concrete,
- Asphalt, bricks, sand stone, lime stone etc

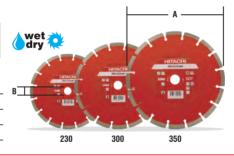








GREEN MAS CONCRETE	ONRY ASP	PHALT SANDSTONE /LIMESTONE	
Part No.	A	B	
Fait No.	Diameter	Arbour Hole	
HTC752865	230 mm	22.2 mm	
HTC752868	300 mm	25.4 mm	
HTC752868	350 mm	25.4 mm	



300

350



#### **HITACHI** POWER TOOLS

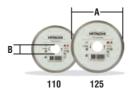
#### **DIAMOND BLADE**

- Tile plus
- Sintered Continuous Rim
- For ceramic tiles





Diameter	B Arbour Hole			
110 mm	22.2 mm			
125 mm	22.2 mm			
	110 mm			





#### **MACHINE CUTTING BLADE**

Professional double laser welded diamond blades. High performance and long life blades.

BLY1240 - Suitable for professional quality floorsaw. High performance long life blade. For limestone and granite aggregate asphalt. High speed cut.

BLY1280 - Suitable for masonry bench saw. High alumina, hard non abrasive products. Very hard concrete, Class A engineering bricks, 65-100 newton clay paviors, hard flint aggregates, reinforced concrete lintels, kerbs, hard concrete paying slabs, hard clay roof tiles, some granites, hard slate, vitrified clay products

BLY1245 - Green Concrete. Suitable for professional quality floorsaw. Especially designed for soft aggregate and abrasive asphalt. Also used for other critically abrasive applications such as medium to soft sandstone, asphalt over concrete, abrasive blocks, breeze blocks, very abrasive green concrete.

BLY1180 - Set Concrete. Suitable for professional quality floor saw. Blades suitable for use on concrete with normal levels of reinforcing, mass river gravel concrete, medium hard aggregates and reinforced concrete with soft aggregate.



**ASPHALT** 



MASONRY



CONCRETE



#### Concrete cutting

It is critical to assess the age of the concrete when trying to ascertain the correct blade type.

Stage 1 - Approximately 10 hours after the concrete pour, the concrete is considered green. This is the best time to cut a concrete slab to prevent cracking from expansion after it has cured. At this stage the concrete has not cured or set and the sands and granules have not properly set into the binder or cement. When sawing in this type of application the slurry or debris rolls around in the cut above the segment area. This starts to wear the core.

Stage 2 - When the concrete is approximately 24 hours old it is more set or cured. The sand is more tightly held in the mortar making the concrete less abrasive during cutting. A slightly softer bond is required but some abrasion can take place.

Stage 3 - After 24 - 72 hours the concrete is semi-cured. The sand is quite tightly held in the mortar thus reducing the abrasive properties of the concrete. A softer bond than on either stage 1 or 2 is required.

Diameter

350 mm

350 mm

350 mm

350 mm

В

Arbour Hole

25.4 mm

25.4 mm

25.4 mm

25.4 mm

Segment

Height

10 mm

10 mm

10 mm

10 mm

Segment | Segment

Thickness

2.4 mm

2.6 mm

2 8 mm

3.0 mm

3.0 mm

4.0 mm

4.0 mm

Height

7.0 mm

7.0 mm

7 0 mm

10.0 mm

12.0 mm

12.0 mm

12.0 mm

Grade

Pro

Pro

Pro

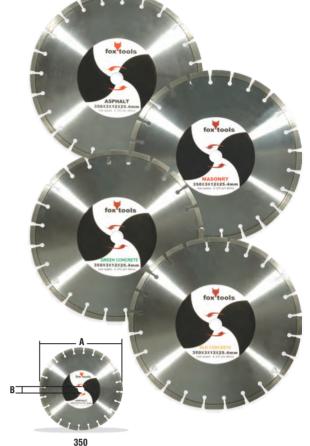
Max Speed

4370 RPM/80M/s

4370 RPM/80M/s

4370 RPM/80M/s

4370 RPM/80M/s







60×	~	00	

Part No.

BLY1240

BLY1280

BLY1245

BLY1180

Type

Asphalt

Masonry

Concrete

Concrete

#### **GRANITE CUTTING BLADE**

Machine saw blades suitable for cutting granite, including Rustenburg black and red. Offers high cutting performance.

Diameter

115.0 mm

180.0 mm

230 0 mm

300.0 mm

350.0 mm

400.0 mm

450.0 mm



Type

Granite

Granite

Granite

Granite

Granite

Granite

Granite

Part No.

BLY1500

BLY0820

BLY1520

BLY1300

BLY1310

BLY1320

BLY1330



B

Arbour Hole

22.3 mm

22.3 mm

22 3 mm

25.4 mm

50/60 mm

50/60 mm

50/60 mm





t
t

Grade

Pro

Pro

Pro

Pro

Prn

Pro

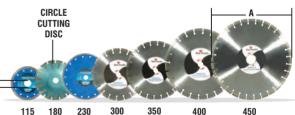
Pro

115	1
Max Speed	
13300 RPM/80M/s	1
8600 RPM/80M/s	V
6600 RPM/80M/s	1
5000 RPM/78M/s	

4370 RPM/80M/s

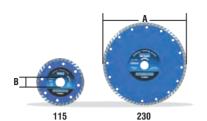
3500 RPM/73M/s

3000 RPM/70M/s





**BLY1400/50** - For clean fast accurate cutting of hard materials such as granite and marble.





MARBLE





Part No.	Туре	A Diameter	B Arbour Hole	Segment Height	Segment Thickness	Grade	Max Speed
BLY1400	Marble	115.0 mm	22.23 mm	7.0 mm	2.2 mm	GP	13300 RPM / 80M/s
BLY1450	Marble	230.0 mm	22.23 mm	7.0 mm	2.8 mm	GP	6600 RPM / 80M/s

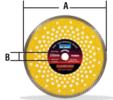




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#### STEEL CUTTING BLADE

Suitable for cutting steel, rebar and demolition work. Requires sharpening in a brick.



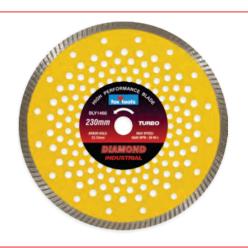


STEEL



วา

			230			
Part No.	Туре	A Diameter	B Arbour Hole	Segment Height	Grade	Max Speed
BLY1460	Steel	230.0 mm	22.23 mm	10.0 mm	Pro	13300 RPM / 80M/s



## fox tools

#### **CIRCULAR SAW BLADES**

A comprehensive range of high performance blades all with tungsten carbide tips. Blades are rated for maximum RPM, stay sharp longer, cut cleaner and withstand heat better. All blades are supplied bushed to suit all popular power tools.



ALUMINIUM



Code	Blade	Size	Teeth	From					
Couc	Diauc	3126	166111	110111					
H0N0580	Aluminum	160 x 20 mm	56	20	16	20			
H0N0582	Aluminum	184 x 30 mm	48	30	16	20			
H0N0584	Aluminum	210 x 30 mm	48	30	16	20			
H0N0586	Aluminum	250 x 30 mm	80	30	16	20			
H0N0588	TCT	128 x 20 mm	14	20	16				
H0N0590	TCT	152 x 20 mm	24	20	16	20			
H0N0592	TCT	160 x 20 mm	24	20	16				
H0N0594	TCT	165 x 30 mm	18	30	16	20		28.6	
H0N0596	TCT	165 x 30 mm	30	30	16	20		28.6	
H0N0598	TCT	180 x 30 mm	20	30	16	20		28.6	
H0N0600	TCT	180 x 30 mm	40	30	16	20		28.6	
H0N0602	TCT	184 x 16 mm	24	16					
H0N0604	TCT	184 x 16 mm	40	16					
H0N0606	TCT	184 x 30 mm	24	30	16	20		28.6	
H0N0608	TCT	184 x 30 mm	40	30	16	20		28.6	
H0N0610	TCT	200 x 30 mm	40	30	16		25		
H0N0612	TCT	203 x 30 mm	24	30	16		25		
H0N0614	TCT	235 x 35 mm	20	35	16		25		30
H0N0616	TCT	235 x 35 mm	30	35	16		25		30
H0N0617	TCT	235 x 16 mm	30	16					
H0N0618	TCT	235 x 35 mm	40	35	16		25		30
H0N0620	TCT	254 x 30 mm	30	30	16	20			
H0N0622	TCT	254 x 30 mm	40	30	16	20			
HON0624	TCT	254 x 35 mm	60	35	16	20			30